

Assembly Guide for Damper

Collective axis

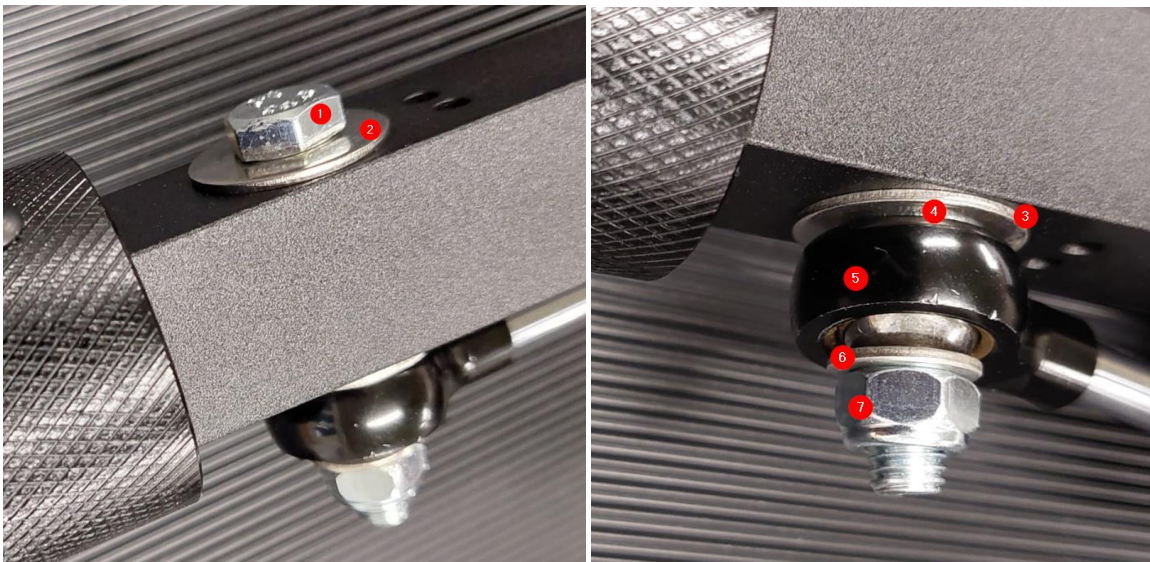
Valid for PUMA X Serial Numbers XXXC3XX and onwards.

The upper attachment of the damper is made through the M8 x 55mm hex screw.

- 1- M8 x 55mm hex screw
- 2- M8 wide washer

Collective tube - do not snap any cables in the tube when inserting the screw!

- 3- M8 wide washer
- 4- M8 standard washer
- 5- Damper rod end
- 6- M8 standard washer
- 7- M8 lock nut



The bottom attachment is made in one of the collective arm slots using the M4x40mm socket screw.

- 1- M4 x 40mm socket screw
- 2- M4 wide washer
- 3- Damper holder
- 4- Small damper spacer (on top of M4 screw and inside the rod end)
- 5- M4 wide washer
- 6- Large damper spacer
- 7- M4 wide washer
- 8- Collective arm



- 9- M4 wide washer
- 10- M4 lock nut

